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41232-200-001-001
Job Sheet 199213



Part No: 41232-200-001-001

Job Qty: 1 pcs

Part Name: LH Step Actuator



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/14/19

Job Tracking No:

Due Date: 8/21/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 18799

Note: DWG REV IR IPP Rev:A New Issue 07-02-28 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	8/21/19		0.00	1.00	Small Fab - 1		SMB 19/9/19
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	1 pcs	8/21/19		0.00	0.00	QC 5 - 10		DAS 40 SEP 10 2019 9:39
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	1 pcs	8/21/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		

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				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	8/21/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	DAS
				QC 21 - SA - 53	21

Max B

9/10/2019

Part Op 110 - 1- Assemble as per Dwg 41232-200-001 2-Torque as per Dwg 41232-200-001
 Descriptions: 120 - QC5- Inspect part completeness to step on W/O
 130 - Identify as per dwg & Stock Location: _____
 140 - QC21- Final Inspection - Work Order Release

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SEP 10 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
41232-200-002-001	Tube ST591	1 pcs (1 ea)	110-Small Fab - 1	F107047
41232-200-002-003	Latch ST592	1 pcs (1 ea)	110-Small Fab - 1	F109905
41232-200-002-005	Pivot Arm ST592	1 pcs (1 ea)	110-Small Fab - 1	F109905
41232-200-005-003	Spacer (Step Actuator) ST593	2 pcs (2 ea)	110-Small Fab - 1	F109905
AN3-22A	Bolt ST348	1 Ea (1 ea)	110-Small Fab - 1	S110948
AN315-4R	Nut ST331	1 Ea (1 ea)	110-Small Fab - 1	F1028978
AN842-4D	Elbow ST324	1 Ea (1 ea)	110-Small Fab - 1	F1027290
D3975-042	Gas Cylinder Assembly, RH ST063	1 pcs (1 ea)	110-Small Fab - 1	F1081191
MS16996-23	Cap Screw ST316	1 Ea (1 ea)	110-Small Fab - 1	F11240240
MS20822-4	Elbow	1 Ea (1 ea)	110-Small Fab - 1	S001003
MS21042L3	Nut ST303	1 Ea (1 ea)	110-Small Fab - 1	S001003
NAS1149D0363J	Washer ST263	2 Ea (2 ea)	110-Small Fab - 1	S001003
NAS1149D0463J	Washer ST264	2 Ea (2 ea)	110-Small Fab - 1	S145362
S-1455	Spring-Step Actuator (Replaces 71459) ST512	1 pcs (1 ea)	110-Small Fab - 1	F110154

32091638

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3204283

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	41232-200-002-001	1	12	0
	41232-200-002-003	1	9	0
	41232-200-002-005	1	13	0
	41232-200-005-003	2	4	0
	AN3-22A	1	9	0
	AN315-4R	1	25	0
	AN842-4D	1	4	0
	D3975-042	1	5	0
	MS16996-23	1	359	0
	MS20822-4	1	0	0
	MS21042L3	1	1,998	0
	NAS1149D0363J	2	1,421	0
	NAS1149D0463J	2	4,516	0
	S-1455	1	40	0
Part Specifications				
Specifications could not be found.				

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Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATERoute update only ☐

DISPOSITION		DEPARTMENT/PROCESS			
Job: _____	Rework ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐	
Part No. _____	Scrap ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐	
	Use-as-is ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier ☐	
		Skid-tube ☐		Quality ☐	
		Machining ☐			
		Large Fab ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QS1042)	
Description Work Order Deviation		Disposition			
Root Cause		FAULT CATEGORY			
Operator ☐	Pressure/Forced ☐	Contamination ☐	Power Loss/Surge ☐	Positioned Wrong ☐	
Manufacturing Process ☐	Bending ☐	Misaligned/off center ☐	Folio/Program ☐	Outside Tolerance ☐	
Equip/Tooling ☐	Crushing ☐	BOM/Route ☐	Grain Direction ☐	Drawing ☐	
Handling/Preservation ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Finish ☐	
Material ☐	Crimp/Kink/Ripple/Wave/Twist ☐	Incomplete/Unclear Instructions ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	
Product Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Out of Sequence ☐	Misread ☐	
Process Improvement ☐	Mislabeled ☐	Fit/Function ☐	Off-set/Set-up ☐		
Human Factors ☐	Other/Details: _____				
Completed By		Lead hand / Supervisor			
		QC / QA Coordinator			